

Elite Accuracy LLC

Individual Rifle build projects guidelines.

Thank you for considering Elite Accuracy for your next custom rifle project, my policy is to complete all approved rifle project sent to me in 8 weeks.

How it works;

After contacting me about your project, you send in all the major parts to complete the rifle you are wishing to build; full inlet stock, custom action, barrel, bottom metal, muzzle accessory, and trigger. Please wrap each part individually to prevent movement in the case and damage.

Once I receive these components I will complete your project in 8 weeks or less.

Once the rifle is finished I will require full labor payment by cash or check with-in 30 days.

Once payment is received the rifle will ship in the hard case that you sent your parts to me in.

Why you source the parts;

A huge hurdle for any custom gun smith is keeping track of and paying bills for parts he sources for your build. With some suppliers taking upwards of 6 months to ship stocks or barrels, I just choose not to deal with my customers calling me wondering where their rifle is when the parts they request are still 4 months out. For that reason I ask all my customers to first acquire all the parts for their rifle and ship them to me in one package at one time. I understand you may have some questions about stock inlets and part compatibility, shoot me an e-mail and we can work those out. Once you pick your action and bottom metal most stock makers can give you direction on the stock compatibility and inlets. I do stock some parts and actions, feel free to discuss the build and I may be able to supply some things.

Actions;

My feeling is you will always get a better finished project with a fully custom action. Some customers would like me to build on Remington 700's, that's fine. If you want the action blueprinted and a new bolt handle tig welded on for proper primary extraction, you can expect to add \$350 to the cost of that Remington action. At this point it is better to choose a custom action. I recommend; Surgeon, Defiance, Stiller, Borden, Kelbly's.

Barrels;

I have had great luck with Brux barrels over the years, since 2008 I have installed several hundred and in that time I only replaced 2 of those because they would not meet my accuracy expectation of .5 moa at 100 yards with precision loaded ammunition. Brux, Benchmark, Muller Works, Kreiger, and Bartlien Barrels all have a strong track record.

Stocks;

I request that you send me an inletted stock for your project; this will eliminate additional labor cost. McMillian or Manners fiberglass and carbon fiber stocks are very good. Chassis manufacturers like Accuracy International, J-Allen ent., XLR Industries are also viable options offering a wide array of designs. Magpul and Bell & Carlson Medalist offer some economy models as well. If you choose a custom wood or laminate stock that is not finished there will be an extra charge for sanding, sealing and auto clear coat. (minor inletting adjustments for bolt stops, bolt handles and barrel clearance are included in my build price)

Triggers;

I prefer Jewels in all my rifles. I have tested them in the most extreme environments and have had no issues as long as they are cleaned properly after very dirty and dusty use. Timney, Trigger Tech, factory Remington x mark pro, Rifle Basix, XTSP, and Huber triggers are also viable options.

Bottom metal;

Detachable box magazines and floor plate type bottom metals are fine, be careful in your selection and make sure you consult the manufacturer for compatibility with the action you choose. Things to consider are; the overall length of the cartridge the box will accept relative to your bullet selection. Remember to let your stock maker know your bottom metal selection so it can be inletted properly. If you're having a hard time finding a DBM for your application send me an e-mail with your build details and I can help.

Muzzle brakes;

I usually have some on hand, of basic side discharge design, if you choose something different send it in with your parts.

Metal coating;

I use Cerakote on all metal parts; pricing includes a one color finish on your barreled action, bolt, and bottom metal. Some customers choose to keep the stainless steel finish and that is fine this will allow a credit from the rifle labor cost. Colors; Graphite Black, Gun Metal Gray, OD Green, Flat Dark Earth. If you're using an action with tight bore to bolt tolerances I will NOT coat the receiver race way to insure it functions smoothly.

Custom build cost;

The following processes are included in the build cost;

Thread, fit, chamber and crown the match grade barrel to the custom action, bore indicated to less than .0002" total indicator run-out.

Thread the barrels muzzle, fit the muzzle brake or thread protector, and bore accessory for concentric clearance to rifle bore.

Engrave the cartridge designation on the barrel.

Full stress free, epoxy pillar bed the action to a fiberglass or wood stock.

Minor inletting adjustments of stocks to fit custom action and barrel profile.

Modify 700 style chassis to be compatible to custom actions, bolt release, bolt handle and trigger pocket requirement.

Ensure a consistent and full free float of the barrel channel.

Oven cure Cerakote metal components one color.

Paint stocks solid color with corresponding 2nd color speckles, (custom camo available per request approval.)

Fit and install the trigger and set to customer designated pull range with-in the operating limits of its design.

Properly fit install and test all components of the bottom metal/magazine assembly to function and feed properly.

Precision Optic mounting; stress free mounting with options for ring bedding or lapping.

Final assembly; Fit and finish inspection, Test fire.

Total Labor Package cost: \$1350.00

Credits:

Chassis style stock that do not require bedding	deduct-----	\$225.00
No Cerakote on barreled action/metal parts	deduct-----	\$200.00
No muzzle accessory threads	deduct-----	\$100.00
No stock painting	deduct-----	\$75.00
No optic mounting	deduct-----	\$50.00

Shipping with insurance in the lower 48 states (owner supplied hard case) Add-----\$70

My process works, and is what keeps my lead times so short. Please use e-mail contact whenever possible to avoid work day interruptions. I welcome calls from time to time and will always follow up with actual customers; answering any questions they may have after receiving their rifle.